On the Biology of Propagation of Some Species of the Arktiches- 20-119-3-61/65 kaya (Arctic) and Amerikanskaya (American)Ornithofauna in North-Eastern Yakutiya

Pall. Among the 3 kinds occurring here this eider-duck is the rarest and only lives in coastal areas. Grus canadensis L. It has already been spoken of the importance of this crane. It nests at the lower course of the river Chukoch'ya and is frequent. In the tundra at the Indigirka this kind is already lacking. This kind obviously is connected with hilly country, patches of shrubs and open pasture are colonized without distinction. Calidris testacea Pall. So far this kind was not reported in the Kolyma-tundra. It was frequently found nesting in coastal areas. Macrorhamphus griseus scolopaceus Say. This American bird is frequent in the Kolyma-tundra and nests here. Breeding and care for the young ones (warming) is an exclusive duty of the male animal. Xema sabini Sab. This interesting sea-gull was found nesting in the tundra near to the coast at the lower course of the river Kon'kova. Near to their nests men and birds flying past are vigorously attacked by these sea-gulls. For all kinds morphological, biological and ecological particularities are given.

ASSOCIATION: Card 2/3 Yakutskiy filial Akademii nauk SSSR (Yakutsk Branch AS USSR)

On the Biology of Propagation of Some Species of the Arktiches- 20-119-3-61/65 kaya (Arctic) and Amerikanskaya (American) Ornithofauna in North-Eastern Yakutiya

PRESENTED:

January 2, 1958 by K. I. Skryabin, Member, Academy of

Sciences, USSR

SUBMITTED:

December 29, 1957

AVAILABLE:

Library of Congress

Card 3/3

VOROB'YEV, K.A.

Biology of propagation in certain representatives of arctic and American ornithofauna in northeastern Yakutia, Dokl. AN SSSR 119 no.3:609-612 Mr 158. (MIRA 11:6)

1. Yakutskiy filial AN SSSR. Predstavleno akademikom K.I. Skryabinym. (Yakutia--Ornithology)

VOROB'YEV, Konstantin Aleksandrovich

(Kakutak Branch of the Acad Scr USSR) - Academic degree of Doctor of Biological Sciences, based on his defense, 6 May 1955, in the Council of the Zcological Inst of the Acad Sci USSR, of his dissertation entitled: "Ornithological Fauna of Ussuriyskiy Kray and Its Zoogeographical Anaylsis."

Academic degree and/or title: Doctor of Sciences

SO: Decisions of VAK, List no. 25, 10 Dec 55, Byulleten' MVO SSSR, Uncl. JPRS/MY 548

VOROBITEV, K.A.

Some results of ornithological research in southern Takutia [with summary in English]. Zool. zhur. 37 no.3:465-469 Mr '58.

(Yakutia--Birds) (MIRA 11:4)

s/117/60/000/005/005/013 A004/A002

AUTHORS:

Vorob'yev, K. G., Sychev, Yu. N.

TITLE:

Friction Disks With Ceramet Layer

PERIODICAL:

Mashinostroitel*, 1960, No. 5, p. 21

TEXT: At the Moskovskiy avtozavod imeni Likhacheva (Moscow Automobile Plant imeni Likhachev) ceramet-reinforced steel disks instead of bronze ones are used in multi-disk friction couplings operating in an oil medium of the multi-spindle semi-automatics "Krasnyy proletariy" and "Bullari". The basic steel disks are copper plated in a cyanide solution with subsequent diffusion annealing in a hydrogen atmosphere at 950°C for 2.5 hours. The ceramet layer has the following composition (in \$\mathcal{B}\$): electrolytic copper powder = 70, tin powder = 9, lead powder = 6, graphite = 4, iron powder = 4, sand = 4, aspectos fiber = 3. Metal powders and asbestos fiber are mixed in a mixer during 3-4 fiber = 3. Metal powders and asbestos fiber are mixed in a specific pressure hours. The ceramet mixture is pressed in press-molds with a specific pressure of 2.2 t/cm. The basic copper-plated steel disks and the ceramet disks are baked together in a special furnace in a hydrogen atmosphere at temperatures

Card 1/2

Friction Disks With Ceramet Layer

S/117/60/000/005/005/013 A004/A002

in the range of 760-780°C during 2.5 - 3 hours. The disks are then cooled in a reducing atmosphere where the same pressure is maintained. The life of these ceramet-reinforced steel disks exceeds that of bronze disks by 5 times, which resulted in savings of 50,000 rubles per year. There are 3 figures and 1 table.

Card 2/2

VORUBISEV, K.G.

AUTHOR: Vorob'yev, K.G.

121-4-15/32

TITIE:

Rating of Cutting Tool Requirements per Machine Tool

(Normirovaniye raskhoda rezhushchego instrumenta na stanok)

PERIODICAL: Stanki i Instrument, 1958, No.4, pp. 30 - 31 (USSR).

ABSTRACT: The reference unit for rating is a round number of hours worked by the machine tool. A broad classification of machine tools suitable for cutting tool rating is given. In production, each available machine tool is planned to work for a certain number of hours. Out of the total tool assortment required for that machine tool, each cutting tool is planned to occupy a certain percentage of the total machine tool hours. The tool life is predicted from experience. These data combine to set up the rated tool requirements.

AVAILABLE: Library of Congress

Card 1/1

1. Machine tools-Standards

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860820011-4"

SYCHEV, Yu.N.; VOROB'YEV, K.G., inzh.

Lead limiters used in eletric bridge cranes and telphers.

Mashinostreitel' no.11:39-40 H '58. (MIRA 11:12)

(Cranes, derricks, etc.--Safety measures)

Improving the technology of repairing plant equipment. Mashinostroitel' no.1:25-32 Ja '59. (MIRA 12:2)

(Hachine tools—Maintenance and repair)

VOROB'YEV K.G.

AUTHOR:

Sychev, Yu.N., and Vorobiyev, K.G., Engineer 117-58-5-3/24

TITLE:

Modernization of Metal Cutting Equipment (Modernizatsiya

metallorezhushchego oborudovaniya)

PERIODICAL:

Mashinostroitel' 1958, Nr 5, pp 7-12 (USSR)

ABSTRACT:

The clamping, unclamping, chamfering and cutting-off work on stock was formerly done by hand on the turret lathe (model 1338) at the Izhevsk Plant. To increase the efficiency of this machine the transverse support was replaced by a special pneumatic gear connected with 2 copying devices. The rotation of the driving spindle is transmitted by a worm gear to the distribution disc fitted with a number of cams located on 2 different levels. The pneumatic gear consists of a series of valves, pipes and cylinders in which the pistons are set in motion by hydraulic pressure, regulated by the opening and closing of valves under the action of the cams of the distribution disc. In this way the operations formerly executed by hand have become mechanized. One copying device controls the chamfering and the other the cutting-off process of the blank. On the internal grinding machine "Bryant" (model 112 AN) the dimensions of the opening had to be checked frequently. This work is being done automatically since the

Card 1/2

Modernization of Metal Cutting Equipment

117-58-5-3/24

installation of hydraulic gear for automatic checking. Figure 2 shows the automatic measuring device mounted on a lathe; figure 3 shows the details of the mechanism. Figure 4 gives a general and sectional view of the automatic measuring unit. The operation is illustrated on a kinematic diagram, figure 5. The modernization of semi-automatic turret lathe of the firm "Monforts" is shown in Figures 7,8 and 9. It provides for a change in construction of the head, as a result of which the four-positional machining is replaced by an eight-positional one. Modernization of the machine increased the efficiency, the variety of machining processes and the speed of operations. There are 9 figures.

ASSOCIATION:

Moskovskiy avtozavod imeni Likhacheva (Moscow Automobile ...

Plant imeni Likhachev)

AVAILABLE:

Library of Congress

Card 2/2

1. Cutting tools-Automation

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860820011-4"

SOV/117-58-11-28/36

AUTHORS:

Sychev, Yu.N., Yorob'yev, K.G., Engineer

TITLE:

A Device for the Protection of Electric Bridge Cranes and Electric Telphers From Overload (Prisposobleniye dlya predokhraneniya elektromostovykh kranov i elektrotel ferov ot peregruzki)

regruzki

PERIODICAL:

Mashinostroitel', 1958, Nr 11, pp 39 - 40 (USSR)

ABSTRACT:

At the Moskovskiy avtomobil'nyy zavod imeni Likhacheva (Moscow Automobile Plant imeni Likhachev), a device has been developed for protecting electric bridge cranes and telphers from overload. The device for electric cranes is shown in Figure 1. It is installed on an immobile cable of the crane (Figure 2). The cable is connected with a spring (17). The spring is set for a certain load by the nut (13). If the load surpasses 10% of this value, the spring is tightened and the electric motor is switched off. The device for electric telphers (Figure 3) is similar in operation and construction. It is installed on a branch of the telpher cable. There are 3 diagrams.

1. Mobile hoists---Protective devices 2. Mobile hoists---Per-formance 3. Electric motors---Control systems

Card 1/1

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860820011-4"

SYCHEV, Yu.N.; YOROB'YEV, K.G.

Modernizing semiautomatic turret lathes. Stan. i instr. 29
no.7:31-32 J1 '58. (MIRA 11:9)

(Lathes)

VOROB'TEV. K.G. inzh.; SYCHEV, Yu.N.

Modernizing shaping machines. Mashimostroitel' no.3:15-16 Mr '59.

(Shapers)

scv/122-58-2-21/29

AUTHORS:

Sychev, Yu. N. and Vorob'yev, K.G., Engineer

TITLE:

Improvements in Repair Methods of Factory Plant (Sovershenstvovaniye tekhnologii remonta zavodskogo

oborudovaniya)

Vestnik mashinostrojeniya, 1958, Nr 8, pp 57-60 (USSR) Several repair fixtures, procedures for the replacement PERIODICAL:

ABSTRACT:

of scarce materials and for increasing the service life of major machine-tool components adopted at the motorcar plant "imeni Likhacheva" in Moscow are described. universal grinding fixture for the slideways of metalcutting machine tools is illustrated (Figure 1). Set-ups are shown for grinding the flat slideway and the V-slide-ways starting from the reference planes, namely, the mounting faces for the headstock and the tailstock. Planing machines are repaired with the help of the same rianing machines are repaired with the neip of the same grinding fixture. A portable milling fixture and head are shown (Figure 3), developed for the milling of horizontal forging machine bed. This fixture is claimed to have reduced the period of unserviceability due to repair by the local days. A new fixture (Figure 4) has been developed in the local days. up to 10 days. A new fixture (Figure 4) has been developed for cutting, by the generating method, the racks of tooth-

Card1/3

SOV/122-58-8-21/29

Improvements in Repair Methods of Factory Plant

shaping machines. The fixture consists of a base, a table, and a rack in engagement with a pinion. A dynamometer designed to measure the stiffness of metal-cutting machine tools is shown in Figure 5. It is based on he ring element, measuring the distortion transversely to the pull by means of a dial gauge. Vibration pads to isolate steam-air hammers are mentioned. A new method of restoring the dimensions of bronze bearing sloeves in diameters above 100 mm has been adopted. The sleeve is cut along the generating line and the sharp edges are The sleeve is then clamped by two yokes and removed. brazed with brass along the cuts. After turning the outside, a coarse thread is cut and the sleeve is metallised with annealed, low-carbon steel wire, ensuring that the temperature does not exceed 70 °C. Subsequently, the sleeve is machined inside and outside. Surface flame hardening has been extensively applied. Both steel and cast-iron components are flame-hardened at a burner speed of advance of 80-160 mm/min. Hollow, slotted boring tools with a single-point cutter are used for the machining of plain bearings lined with cast antifriction alloy.

Card2/3

Improvements in Repair Methods of Factory Plant

The boring tool has a front collar to bore size; the remainder is relieved to leave a clearance of 0.6 - 1.0 mm. The tool is mounted in the tailstock of an engine lathe. Split permanent moulds (Figure 7) for the casting of bearing sleeve halves in a zinc alloy have been adopted. The alloy is poured from a crucible into the mould which has been heated to 200 - 250°C. Zinc-alloy pads in heavy machine tools preserve the service life of slideways. These pads can be cast into special permanent moulds.

Card 3/3 1. Industrial equipment-Maintenance

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860820011-4"

25(2)

SOV/117-59-3-8/37

AUTHORS:

Vorob'yev, K.G., and Sychev, Yu.N.

TITLE:

The Modernization of Shaping Machines (Modernizat-

siya poperechno-strogal'nykh stankov)

PERIODICAL:

Mashinostroitel', 1959, Nr 3, pp 15 - 16

ABSTRACT:

The described modernization, i.e. design improvement, concerns the "735(Sh-4)" and "736(Sh-5)" shapers at the Moskovskiy avtozavod im. I.A. Likhacheva (Moscow Automobile Plant imeni Likhachev). The design improvement consists in the use of new mechanisms for the mechanical displacement of the machine table, which until now was done manually and was arduous work. The idle-run speed of the table with the new feed mechanism is between 1.5 and 2.25 m/min, depending on the rpm of the motor.

There are 4 diagrams.

Card 1/1

"APPROVED FOR RELEASE: 03/14/2001

CIA-RDP86-00513R001860820011-4

OROBIYEV, K.G.

117-58-6-3/36

AUTHORS:

Sychev, Yu.N., Vorob'yev, K.G., Engineer

TITLE:

The Modernization of Forging and Pressing Equipment (Moderni-

zatsiya kuznechno-pressovogo oborudovaniya)

PERIODICAL:

Mashinostroitel', 1958, Nr 6, pp 5-9 (USSR)

ABSTRACT:

In the steam-air punching hammers type "Iri" and "Banning" the wedges for regulating the distance between the frames on the anvil block and the method of their fastening had serious drawbacks. The constant vibrations of the frames loosened the wedges at their connections and often cut the strengthening bolts. In order to increase the reliability of the fastenings, rectangular grooves were cut into wedges (figure 1). A blocking comb was fitted to the frame for fastening the wedges (Figure 2). The new method for fastening the wedges is shown in figure 3. The flanges of the protective and working cylinders in the hammers type "Iri" were fastened by bolts. Weakening of the bolts caused a leaking of the copper packing. In the flanges of the casing of the protective cylinder a groove was bored (Figure 4). Another groove was made in the working cylinder

Card 1/4

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The Modernization of Forging and Pressing Equipment

117-58-6-3/36

and both were closely fitted together.

Steam pressure during the working of the hammers type "Iri" and "Chembersburg" reaches 9-10 atm, the temperature 270-280°C. The best stuffing-box packings have only a short life under these conditions. In order to remove the stuffing box of the coupling rod from the zone of high temperature, the construction of the lower cover of the cylinder has been changed. The opening was enlarged (Figure 5) and a transitional bush pressed into it. This change in construction moves the stuffing-box packing 100 mm from the zone of high temperatures. Steam condensate no longer gets into the working place.

The sub-cylinder plate for the installation of the working cylinder in hammers of various types has a flat surface. Weakening of the cylinder fastening caused a displacement of the casing. A lock 25 mm in height was therefore fastened to the sub-cylinder plate of the hammers "Iri", "Chembersburg", and "Banning" preventing the cylinder from displacement. Hammers of the type "Massey" with a power of 1.5 and 5 t have been modernized, to increase rigidity of construction and to reduce wear of moving parts. Two cast iron supporting plates which were fastened in a concrete foundation, were

Card 2/A

The Modernization of Forging and Pressing Equipment

117-58-6-3/36

replaced by a single steel plate (Figure 7) rigidly connecting the frames. Each frame is installed between supports and is fastened by a special bolts. The construction of the coupling rod was also changed to facilitate its replacement during overhaul. The coupling rod was designed without reinforcements (Figure 8). Its working diameter was increased from 115-140 mm. The stuffing box was made non-detachable (Figure 9) with 142 mm as the interior diameter of the axle bearing. After modernization the method of shock absorption was also changed. On the working cylinder (Figure 10) a pneumatic protective cylinder was fitted in place of the upper cover. In the connection between the frames (Figure 11) and the cylinder casing, shock absorbing springs were fitted. In the frictional falling hammers type "Billing i Spenser" the method of lifting was changed from the mechanical to the pneumatic principle. In the former hammers, the heavy beats against the pivot bolt often destroyed the frame and caused many parts to get out of order. The hammers were therefore fitted with a simple pneumatic device for lifting the ram (Figure 12). This device, simplifies hammer control, reduces cases of frame breakage prevents accidents, and is reliable in operation.

Card 3/4

CIA-RDP86-00513R001860820011-4 "APPROVED FOR RELEASE: 03/14/2001

The Modernization of Forging and Fressing Equipment

117-58-6-3/36

There are 12 figures.

ASSOCIATION: Moskovskiy avtozavod imeni I.A. Likhacheva (Moscow Motorcar

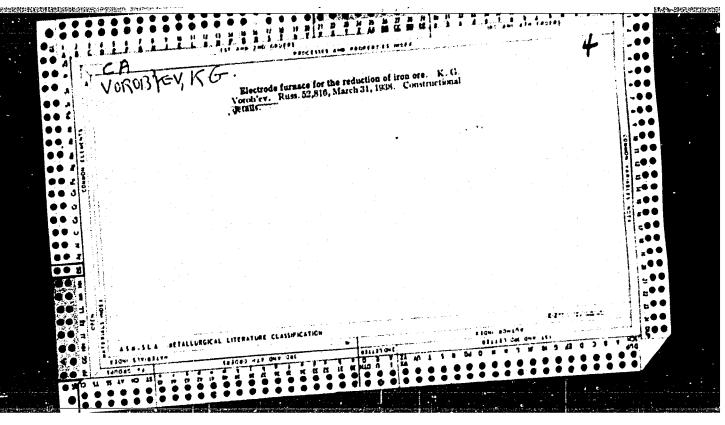
Plant imeni I.A. Likhachev)

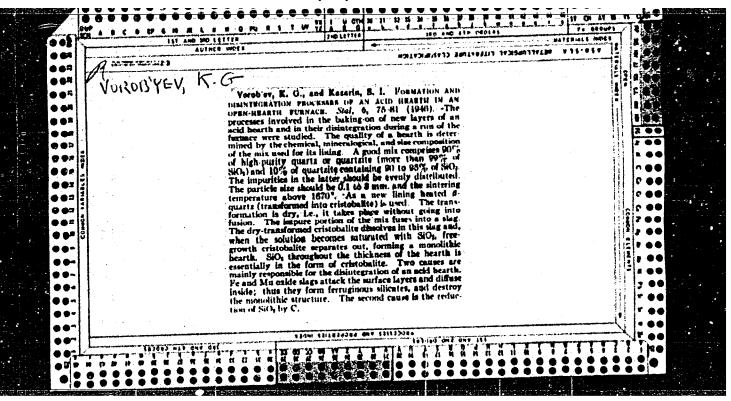
AVAILABLE:

Library of Congress

Card 4/4

1. Forging equipment-Modernization 2. Pressing equipment-Modernization





SYCHEV, Yu.N.; VOROB'YEV, K.G., insh.

Improving the technology of repeiring plant equipment. Vest. mash.
38 no. 8:57-60 Ag '58.

(Machinery--Haintenance and repair)

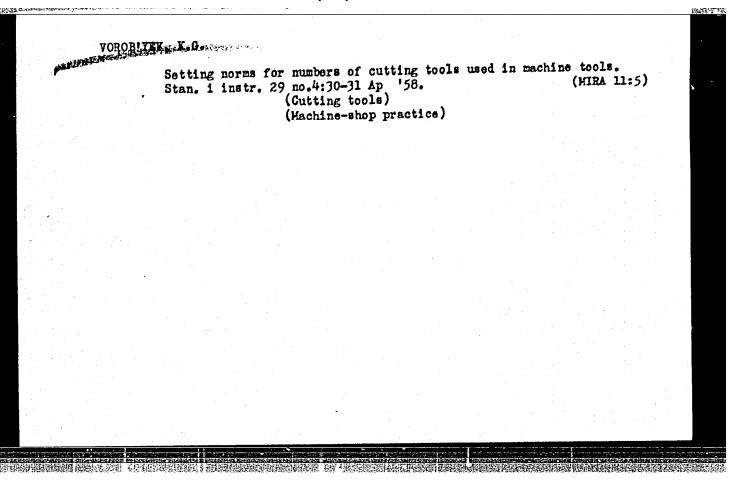
(Machinery--Haintenance and repair)

STOHEV, Yu.N.; VOROB'THY, K.G., inzh.

Modernization of the forging and pressing equipment. Mashinostroitel'
no.6:5-9 Je '58.

1. Moskovskiy avtozavod imeni I.A. Likhacheva.

(Torging machinery)



TOROB'THY K.O., insh.; SYCHEV, Yu.N.

Experience in modernizing automatic machine tools at the Likhachev Automobile Plant, Vest, mash. 38 no.4:45-49 Ap '58. (MIRA 11:3)

(Machine tools) (Automobile industry)

SYOHNY, Yu.N.; VOROB'YEV, K.G., inzh. Modernizing the 12-OA automatic trimmers. Mashinostroitel' no.9:26-27 S'57. (Punching machinery) (Punching machinery)	CALD LODORIVEN KG	Lairengoz
Modernizing the 12-OA automatic trimmers. Mashinostroitel' no.9:26-27 \$ '57. (MIRA 10:9)	SYCHEV, Yu.N.; VOROB'YEV, K.G., inzh.	
(Fullding Reginitory)	Modernizing the 12-OA automatic trimmers. Mashinostroitel' no.9:26-27 5 '57. (MLRA 10:9)	
	(Linguing magninary)	•
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VUKUW YEU	·	Single Si
VORUB	YEY, K.O.; SYCHEV, Yu.H.	
	Modernizing forging and pressing equipment. Stan.i instr. 28 no.8:35-36 Ag '57. (HIRA 10:9)	
	(Power presses) (Forging machinery)	

MELESHKEVICH, P.S.; VOROBITEV, K.G.; SYCHEV, Yu.N.

Attachement for cutting racks on gear shapers. Stan. i instr. 28 no.5:37 My '57.

(Gear-cutting machines)

SIGHEV, Yu.N.; VOROB'IEV, K.G.

Modernizing internal grinding machines. Stan.i instr. 28 no.6:31-32
Je '57. (Grinding machines)

(Grinding machines)

IST-0-->

VOROBYEV, K.G.

AUTHOR TITLE

From Horks Practice. The Modernization of the Forging-(Iz zavodskoy praktiki. Modernizatsiya kuznechno - presso-Press Equipment.

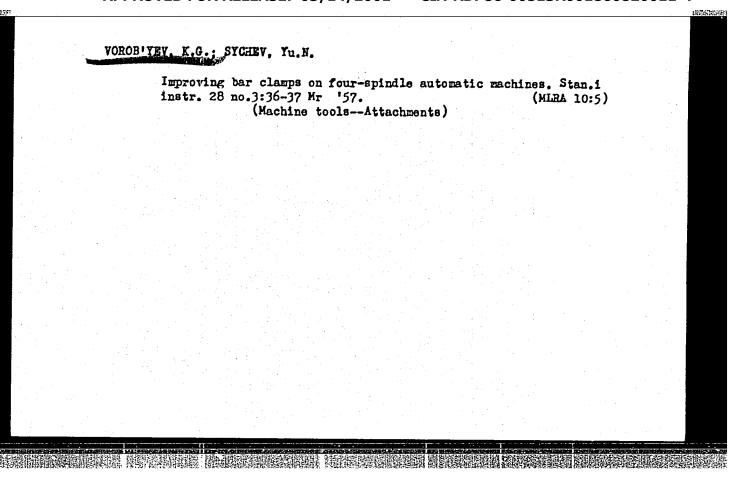
Stanki i Instrument 1957, Vol 28, Nr 8, Pp 35-36 (USSR) vogo oborudovaniya .- Russian)

PERIODICAL ABSTRACT

The switch-in mechanism as well as the brake of the operation of the horizontal forging press model 3m (76,2 mm) were modernized. The switch-in mechanism, which is fitted to the orankshaft, was replaced by a pneumatic coupling constant freewheeling of the driving shaft and reduces consumption and noise. An illustration shows the coupling, which is desoribed. The brake was shifted from the pivot of the crankshaft to the extended driving shaft. On the stand next to the brake drum a pneumatic control cylinder of the brake is mounted which is blocked by means of the pressure pipe of the switch. Control of the brake is carried out by means of an air-distributing device which is operated by means of a duplicating device at the end of the crankshaft. In consequence of this rebuilding the stress as well as the consumption of the crankshaft and of the

CARD 1/2

ongress.



VOROB'YEV, K.G.: SYCHEV, Yu.N.

Portable miller for machining die supporting surfaces of horizontal forging machine beds. Stan. i instr. 27 no.11:39 N 156.

(Milling machines) (Forging machinery--Repairing)

vonop. yes, p.G.

AUTHOR: TITLE:

SYCHEV, YU.N., VOROB'YEV, K.G.

Nodermization of an Internal Grinding Machine. (Modermizatsiya vnutrishlifoval'mogo stanka, Russian)

PERIODICAL:

Stanki i Instrument, 1957, Vol 28, Nr 6, pp 31-32 (U.S.S.R.)

ABSTRACT:

Such a modernization was carried out in the Moscow I.A.LIKHACHEV automobile factory in order to increase efficiency and to diminish waste. The grinding machine used for this purpose was one made by the firm of Braillant, mod. 112 A.N. Before modernization, it was necessary to check the grinding diameter several times during grinding in order to warrant the required accuracy. If checking was carried out too late this frequently caused waste. In the course of modernizing this machine a device was constructed which permits automatic control of the grinding diameter during the process of grinding in that, as soon as the desired diameter is attained, the grinding wheel is automatically withdrawn from the workpiece. By fitting an automatic control mechanism and by interrupting the work of grinding as soon as the desired diameter is attained, waste was eliminated, and by the reduction of working time (measuring time hitherto needed) a considerable increase of output was attained. Such a modernization can be carried out with internal

Card 1/2

Modernization of an Internal Grinding Machine.

PA - 3622

grinding machines of various types and sizes. The process of reconstruction is shown and described in detail. (3 Illustrations).

ASSOCIATION:

Not given

PRESENTED BY: SUBMITTED:

AVAILABLE:

Library of Congress

Card 2/2

Vorob'yev, K.G. and Sychev, Yu. N. AUTHORS: 601 The Modernisation of the Bar Stop Mechanism in Four-Spindle TITLE: Automatic Screw Machines. (Modernizazsiya Uzla Upora Materiala Chetyrekhshpindel'nykh Avtomatov). "Stanki i Instrument" (Machine Tools and Cutting Tools, No.3, PERIODICAL: 1957, pp.36-37. (U.N.S.R.). ABSTRACT: Details of a modification are described applied to the (German) Hasse-Wrede four-spindle automatic sorew machine (maximum bar diameter 38 mm), wherein the existing cross-head sliding member is replaced by an improved cross-head member which carries on its cylindrical part an anti-friction sleeve on which the rod feed stop is mounted. 4 illustrations. Card 1/1

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860820011-4"

Subject : USSR/Engineering

AID P - 5357

Card 1/1

Pub. 103 - 12/25

Authors

: Vorob'yev, K. G. and Yu. N. Sychev

Title

: Devices for grinding the frames of machine tools in repair.

Periodical : Stan. i instr., 8, 34-35, Ag 1956

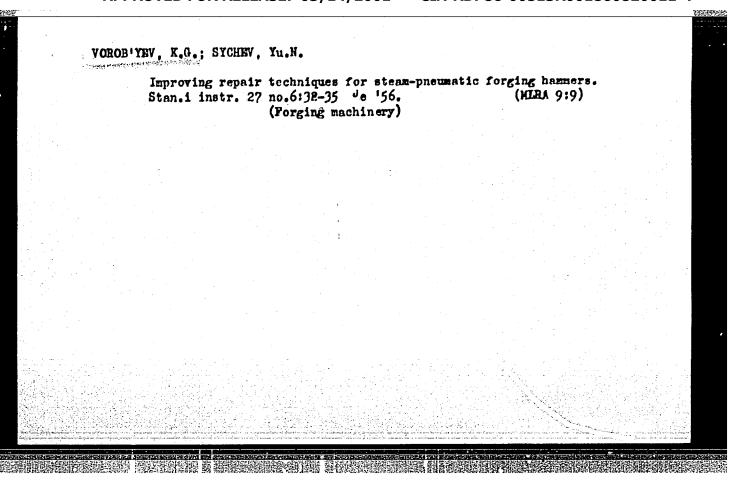
Abstract

: The authors give concise description of devices for machining the frames of turning lathes and longitudinal planing machines during reconditioning used at the Moscow Automobile Plant im. Likhachev.

Institution: As above

Submitted

: No date



New methods for repairing steam-pneumatic stamping hammers.
Vest. mash. 36 no.9:58-61 S '56. (MLRA 9:10)

(Machine-shop practice) (Forging machinery--Repairing)

APPROVED FOR RELEASE: 03/14/2001 CIA-RDP86-00513R001860820011-4"

VOROB*TEV, K.G.; SYCHEV, Yu.N.

Attachment for grinding lathe beds under repair. Stan.i instr. 27 no.8:34-35 Ap '56. (MEA 9:9) (Mescow—Grinding machines) (Lathes—Repairing)

Vorobýev, K.G.

AID P - 5169

: USSR/Engineering Subject

Card 1/1 Pub. 103 - 10/19

Vorob'yev, K. G. and Yu. N. Sychev Authors

Improved methods for repair of steam pneumatic stamping Title

presses.

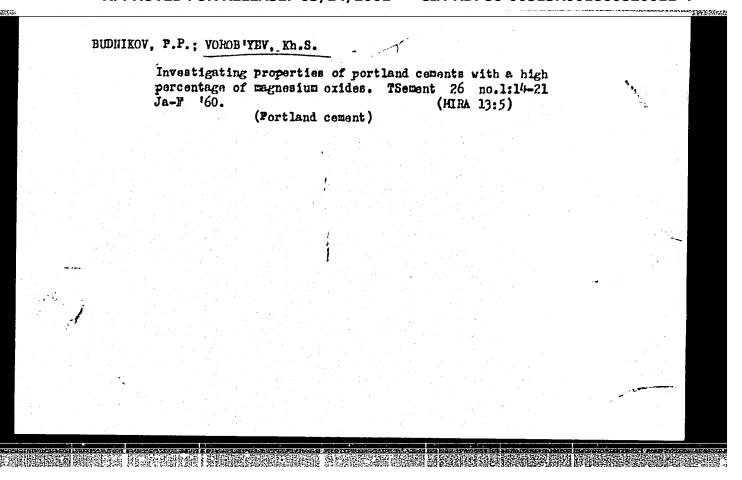
Stan. i instr., 6, 32-35, Periodical

Abstract

The authors describe several cases of repair and alterations made in the "Eary", "Chambersburg" and "Banning" steam and pneumatic stamping presses at the Automobile Plant im. Stalin (ZIS). Fourteen drawings.

Institution: None

Submitted No date



VOROB, LEN L.M.

SUBJECT

USSR/MATHEMATICS/Differential equations

CARD 1/1

PG - 177

AUTHOR

VOROB'EV L.M.

TITLE

The applicability of the method of approximated integration

due to S.A. Caplygin to a class of ordinary, non-linear differential

equations of second order.

PERIODICAL Uspechi mat. Nauk 11, No.1, 181-185 (1956)

reviewed 7/1956

For the solution of y'' = F(x,y,y'), $y(x_0) = y_0$, $y'(x_0) = y_0' \ge 0$ (F and its derivatives continuous, F>0 and $\partial F/\partial y>0$ for $x_0 \le x \le x_1$, $y \ge y_0$, $y' \ge y'_0$) the author constructs two sequences of auxiliary equations of first order $dz_n^i/dx = F(x, Z_{n-1}, z_n^i)$, $du_n^i/dx = F(x, U_{n-1}, u_n^i)$ the solutions of which approximate the wanted solution from above and from below, respectively.

VOROB'YEV, K.G.; SYCHEV, Yu.N.

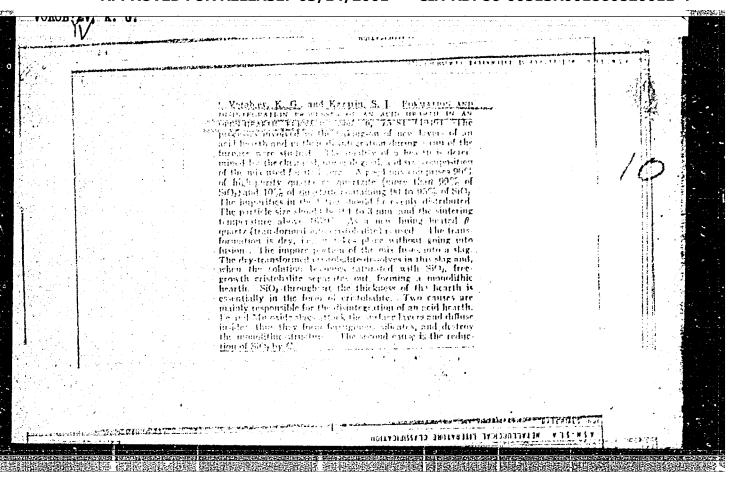
Machanization of heavy, labor-consuming operations for the repair of press-forging machinery. Kuz.-shtam. proizv. 1 no.8:38-41 Ag '59.

(Forging machinery--Maintenance and repair)

SYCHEV, Yu.N.; VOROB'YEV, K.G.

Modernisation of automatic machine tools. Mashinostroitel' no.10:
11-14 0 '59. (MIRA 13:2)

(Machine tools) (Automatic control)



1. AN USSR (for Budnikov). (Cement kilns)	fi	Advantages of calcining magnesian clinker at lower temperatures. Stroi.mat. 3 no.8:34 Ag '57. (MIRA 10:10)											
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	501/3992	uakaynta hatov, vyp. 1 (Milleates tion of Milleates, No. 1) Inserted. 3,000 copies	it, and M.O. Tumberschi; S.I. Rudakova.		Louis San	ion of aluminous casent, of quarts with itse, and cate-calcite materials.	Mosmbate Onelites	respirate openia	gation of Processes	ing Tile During Radia-	slutions of Calcius ertain Admixtures on the	Portland Cements. Cement by Grinding in	s of Aluminous Casest	e Preparation of	s Strongth of Quarts-	at Temperatures Belov	in the Production of	ρw			
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(Po	cements. Silikaty no.1:52-58 '59. (MIRA 13:2) rtland cement)	
	rtland cement)	
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VOROBYEV, Kh. S SOY/20-33-2-2/56 Budnikov, P.P., Vore authors: Study of the Hydrat Wa Rote of Lagussian Oxide Burnt at Dif-TITLE: Corent Tempor Jures # (Im Janice skorosti gidratatsii okisi magniya, obozhzhennog pri raz liolmykh temperaturakh) PERIODICAL: Zhurnal prikladnog khimii, 1959, Vol XXXII, Nr 2, pp 2**53-**258 (USSI) ABSTRACT: A high percentage of MgO in clinkers is the cause for the destruction of Mardening cement. The rate of hydration of MgO and its refation to the burning temperature has been investigated. Algo which is burnt at 800°C is to 75% hydrated after moist storage of one day. An increase of the burning temperature to 1,400°C reduces the hydration rate sharply. The addition of a weak MgCl2 solution increases the rate of hydration of MgO. At the addition of MgSO4 the thermograms show the presence of other new formations. Autoclave processing at 8 atm ensures the complete hydration of MgO.

Card 1/2

"APPROVED FOR RELEASE: 03/14/2001 CIA-RD

CIA-RDP86-00513R001860820011-4

sov/80-32-2-2/56

Study of the Hydration Rate of Magnesium Gxide Burnt at Bifferent Temperatures

There are 5 graphs, 1 histogram, 1 table, and 4 Soviet refer-

ences.

SUBMITTED:

June 13, 1957

Card 2/2

VORCE THY, It Par podpolkovnik med.slushby, EURYAVTSEV, S.I., kspitan med.

EVELuation of methods for purifying air in controlling air-borne infections. Voen.-med.zhur. no.11:45-49 N 56 (MIRA 12:1)

(AIR.-BACTERIOLOGY)

On the distribution of ixedid ticks in Chardshou Province [with English summary in insert]. Zoel.zhur.35 ne.5:700-704 My '56. (MLRA 9:9)

1.Otdel parazitelogii i meditsinskoy seolegii (zav.-akad.Ye.N.Pavlevskiy) IBM AMN SSSR imeni N.F.Gamaleya. (Chardshou Province--Ticks)

113. Control of Air-Borne Infections

"Evaluation of a Method of Purifying the Air in Order to Control Air-Borne Infections," by K. P. Vorob'yev and S. I. Kudryaytsev, Voyenn-Meditsinskiy Zhurnal, No 11, Nov 56, pp 45-49

The article evaluates a method of improving sanitary-hygicnic conditions of the air in classrooms, ventilation by means of air vents, and the use of bactericidal ultraviolet lamps of the BUV-30-P type for disinfecting air. Observations made during the school terms of 1953, 1954, and 1955 in four classes of military medical institutions are presented. Investigations were performed in ventilated and unventilated rooms and during continuous ultraviolet irradiation of the air. As a rule, the rooms were occupied by 25-30 students during the investigations.

According to the article, the classrooms were ventilated by means of a small opening comprising approximately one eighth of the main window. Temperature and humidity were determined by means of an Assman psychrometer; the rate of movement of the air, by a catathermometer; CO2, by the standard method; and dust content, by the gravimetric and calculating method. Air samples for bacterial seeding were taken at a height of 1.1 m from the floor by means of the Krotov apparatus and the Petri d'sh method. Media employed were meat-peptone agar, blood agar containing % glucose, and "Happo." Further details of sampling and testing procedures are given.

Table 1 presents data which show the effects of ventilation on changes in indexes of bacterial content of the air during 6 hours of occupancy. It is noted that bacterial content of the classroom air was found to be almost insignificant at the beginning of occupancy, and was six-eight times greater by the time the rooms were vacated. Cencentrations of hemolytic streptococcus and staphylococcus at various time intervals are discussed. A graph (Figure 1) shows bacterial density in the air for 6 hours in an unventilated classroom without ultraviolet irradiation. The authors note that no regularity in increase of bacterial content of the air was observed under these conditions. Ventilation for 5-8 minutes did not produce an appreciable change in the picture. The article mention that these data have been corroborated by other authors (Zubrilin, Dolivo-Dobrovol'skiy, Popovich).

BUV-30-P ultraviolet lamps were placed in two ventilated classrooms (two lamps per room); the lamps, each with two 30-watt bulbs, were mounted in duraluminum screen reflectors (P. A. Vavilin system) and suspended at a height of 2.1 m in the centers of the rooms. Figure 2 is a diagram of one of the classrooms showing the positions of the desks and the lamp. Irradiation was measured with an ultraviolet meter (type UFI No 1, Institute of Biological Physics, Academy of Sciences USSR). Results of the

 measurements are given in Table 2. It is stated that the classrooms were irradiated continuously for 2-3 hours during occupancy; and it is noted that no increase in the initial bacterial content of the air occurred after irradiation. A graph (Figure 3) shows the bacterial content of the air in three separate experiments; as seen from this curve, the entrance of persons into the room occasioned a sharp increase in the bacterial content, which decreased toward the end of the first hour. Further observations are discussed.

The incidence of air-borne infections (influenza, angina, etc.) in persons occupying the irradiated and nonirradiated classrooms during the period of observation (1953-1955) was compared. Table 3 shows the incidence of various forms of air-borne infections in control classrooms compared with incidences recorded in irradiated classrooms. These statistics show that such diseases as influenza, rhinitis, and acute bronchitis were encountered more frequently in control rooms than in irradiated rooms. Influenza caused by type A₁ virus occupied first place in 1953 and 1954; forms of angina occupied last place. The highest figures were recorded for acute caterrhs of the upper respiratory tract in 1954 and 1955, and the lowest figures were for angina. (U)

VOROBIYEV, Kharlampiy Sergeyevich; MAZUROV, Dmitriy Yakovlevich; KHOKHLOV, V.K., retsenzent; KHRUSTALEVA, N.I., red.; YEZHOVA, L.L., tekhn. red.

[Heat-engineering calculations for cement kilns and instruments] Teplotekhnicheskie raschety tsementnykh pechei i apparatov. Mo-(MIRA 16:4) skva, Vysshaia shkola, 1962. 349 p.

1. Rukovoditel' laboratorii obzhiga Vsesoyuznogo nauchnoissledovatel'skogo instituta tsementnoy promyshlennosti (for Khokhlov).

(Cement industries -- Equipment and supplies)

BLYUMEN, L.M.; MUTT, Yu.M.; VORCETYEV, Kh.S.; KRUPIN, A.A.

Formation and properties of line-belite binders. Stroi. mat. 11
no.8:29-31 Ag '65.

MONASTYREV, A.V.; MAZUROV, D.Ya.; VOROB'YEV, Kh.S.; HUTMAN, D.S.

Burning clays in a turbulent layer. Ogneupory 30 no.1:9-13 '65.

(MIRA 18:3)

1. Moskovskiy institut khimicheskogo mashinostroyeniya (for Monastyrev, Mazurov). 2. Vsesoyuznyy nauchno-issledovatel skiy institut stroitel nykh materialov i konstruktsiy Gosudarstvennogo komiteta po stroitel nym materialam (for Vorob yev). 3. Podol skiy zavod ogneupornykh izdeliy (for Rutman).

"APPROVED FOR RELEASE: 03/14/2001

CIA-RDP86-00513R001860820011-4

VOROBYEV, Kherlampiy Sergeyevich; MAZUROV, Dmitriy Yakovlevich;
SOKOLOV, Aleksey Aleksenforvich. Frinimal uchastiye
SEVASTYANOV, Ve.F.; FUFAYEVA, G.I., red.

[Heat-engineering processes and the equipment of stlicate
using industries] Teplatekunologicheekie protessy i apusing industries] Teplatekunologicheekie yvashaia shkola,
paraty miliketnykh proizvodstv. Moskva; Vyashaia shkola,
1965. 702 p.

(MIRA 18:8)

 VOROB'YEV, Kh.S.; KRZHEMINSKIY, S.A.; KRUPIN, A.A.; MAZUROV, D.Ya.;
NIKITIN, A.A.

Burning lime in suspension. Stroi. mat. 11 no.1:4-8 Ja '65.
(MIRA 18:6)

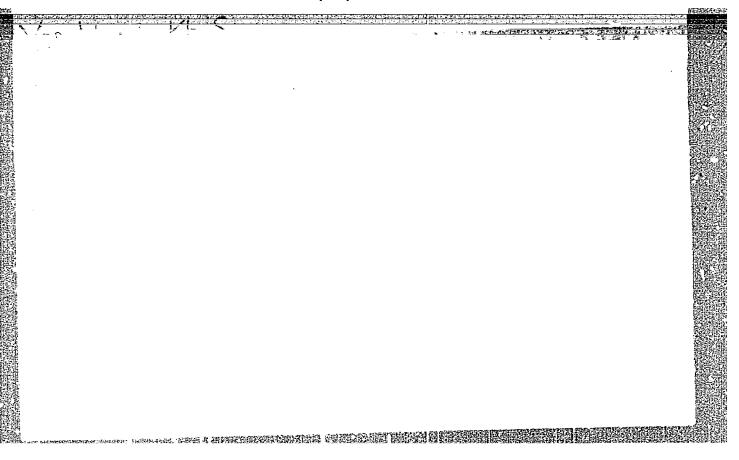
VOROB'IEV, Kh.S., dotsent, kand.tekhn.nauk; KHOLIN, I.I., dotsent, kand.

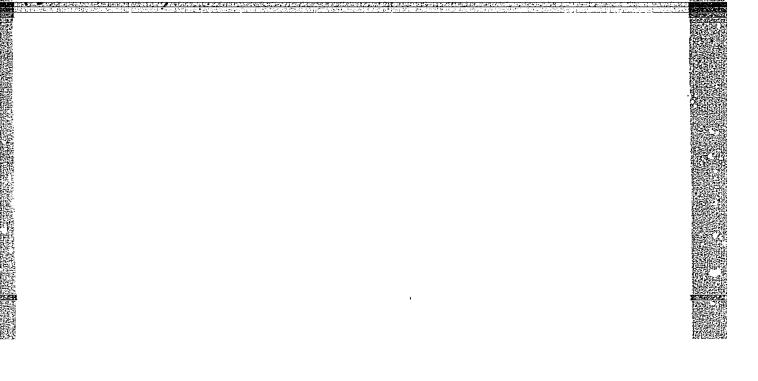
tekhn.mauk

Improving the conditions of heat transfer in reciprocating grate coolers. Nauch. soob NIITSementa no.9:1-5 '60. (MIRA 14:5) (Cement clinkers—Cooling)

VOROB'YEV, Kh. S. Cand Tech Sci -- (diss) "Study of the properties of Portland cements with high content of magnesium oxide." Mos, 1957. 16 pp (Min of Higher Education USSR. Mos Order of Lenin Chem-Technological Inst im D. I. Mendeleyev), 129 copies (KL, 44-57, 100)

-17-





BAKAKIN, V.P.; BUBOK, K.G.; BUGAREV, L.A.; BUNIN, A.I.; VOROB'YEV, K.V.

DROZDOV, V.V.; DOROKHOV, M.S.; ZUBRILOV, S.V.; IGNAT'YEV, L.A.

KABGOPOLOV, I.G.; KLUSHIN, D.N.; KOMAROV, A.M.; KURILOV, M.S.;

LOMAKO, P.F.; MIKULENKO, A.S.; MIKHAYLOV, M.M.; NEMTINOV, B.A.;

OL'KHOV, N.P.; OSIPOVA, T.V.; PAKHOMOV, Ya.D.; PIAKSIN, I.N.;

PODCHAYNOV, S.F.; PUSTYL'NIK, I.I.; ROZHKOV, I.S.; SAVARI, Ye.A.;

SHMYNIN, A.P.; SPIVAKOV, Ya.N.; STRIGIN, I.A.; SUSHENTSOV, S.N.;

SYCHEV, P.S.; TROITSKIY, A.V.; USHAKOV, K.I.; KHARIAMOV, A.Ye.;

SHEMYAKIN, N.I.

Nikolai Konstantinovich Chaplygin. TSvet. met. 28 no.2:57-58
(MIRA 10:10)
Hr-Ap '55.
(Chaplygin, Nikolai Konstantinovich, 1911-1955)

"APPROVED FOR RELEASE: 03/14/2001 CIA-

CIA-RDP86-00513R001860820011-4

VOROB!YEV, L., podpolkovnik, dotsent, kand.tekhn.nauk

Measurement of the ground speed. Av.i kosm. 46 no.1:61-64 Ja

164.

NOVINSKIY, G., vrach; VOROB'YEV, L., insh.; VOROB'YEVA, I., biofisik

Diagnosis by instruments. Izobr.i rats. no.8:12-14

Ag '60. (MIRA 13:7)

(Diagnosis)

(Medical instruments and apparatus)

VOROB'IEV, L.; BELAN, S.; KAZACHUK, S.

Kazakhstan pledges a billion poods of grain, Mnkh.-elev. prom. 24
(MIRA 11:5)
no.442-3 Ap '58.

1. Ministerstvo khleboproduktov Kazakhskoy SSR (for Vorob'yev).
2. Direktor Shortandinskogo elevatora, Kazakhstan (for Belan).
3. Upravleniye khleboproduktor Karagandinskoy oblasti (for Kazachuk).
(Kazakhstan—Grain trade)

E Talland	In response to the call of the party and the Communist Youth League. Muk. elev. prom. 24 ne.11:3 N '58. (MIRA 11:12)
	1. Ministerstvo khleboproduktov Kazakhskoy SSR. (KasakhstanGrain trade)

AUTHOR:

Vorob'yev, L., and Rudin, M.

SOV-3-58-10-6/23

TITLE:

The Road to Science (Put' v nauku)

PERIODICAL:

Vestnik vysshey shkoly, 1958, Nr 10, pp 38 - 40 (USSR)

ABSTRACT:

The authors give a short review of the development and activity of the Students' Scientific Society of the Leningrad Technological Institute imeni Lensovet. The society was founded in 1903 and comprises at present 59 circles led by renowned scientists. The present number of members exceeds

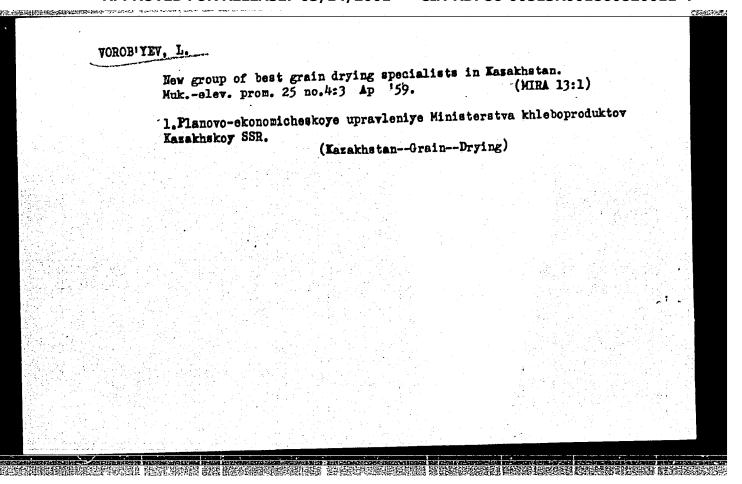
1,000.

ASSOCIATION: Leningradskiy tekhnologicheskiy institut imeni Lensoveta

(Leningrad Technological Institute imeni Lensovet)

Card 1/1

CIA-RDP86-00513R001860820011-4" APPROVED FOR RELEASE: 03/14/2001



New method	in deviation work. Grazhd.ev. 13 no.10:4-5 0 '56. (Mirplanes-Piloting) (Compass) (MIRA 10:1)	
	andra an an Newton and an art and an	
	일어도 일을 이 시원하고 이 경찰이 걸으다. 그는 사람이 되었다.	

VOROB YEV, L.

AID P - 896

Subject

: USSR/Aeronautics

Card 1/1

Pub. 135 - 6/19

Author

Vorob'yev, L., Capt.

managed to the land to be the bearing of

Title

Calculation of an average wind in an air layer with

help of a wind-speed indicator

Periodical

: Vest. vozd. flota, 5, 28-30, My 1954

Abstract

The author indicates a method of calculation of the average wind with the help of a wind-speed indicator in a layer of air. In order to determine the drift of loads delivered by parachutes, the author indicates a method of calculation of the average wind in the layer of air through

which the load travels. Diagram, tables, formulae.

Institution: None

Submitted

No date

AID P - 961

VOROB Yev, L.

Subject

: USSR/Aeronautics

Card 1/1

Pub. 135 - 5/21

Authors

Vorob'yev, L., Capt. and Malafeyev, Ye., Capt.

Title

Solution of deviation problems in modern aircraft and

helicopters

Periodical: Vest. vozd. flota, 12, 26-32, D 1954

Abstract

The author suggests a simplified method of calculation of deviation. At present in order to calculate deviation, the aircraft (or helicopter) must usually made three 3600 turns. In the suggested method this calculation is possible by making two turns. During the first turn the half turn deviation of both compasses is determined and thus the installation error of compasses is eliminated. During the second turn the definitive deviation is determined.

Diagrams, graphs, tables, formulae.

Institution:

None

Submitted

No date

AID P - 3305

VOROB'YEV, L.

Subject : USSR/Aeronautics

Card 1/1 Pub. 135 - 11/20

Author : Vorob'yev, L., Capt.

Title : The use of automatic navigational devices in long distance flights

Periodical: Vest. vozd. flota, 11, 52-55, N 1955

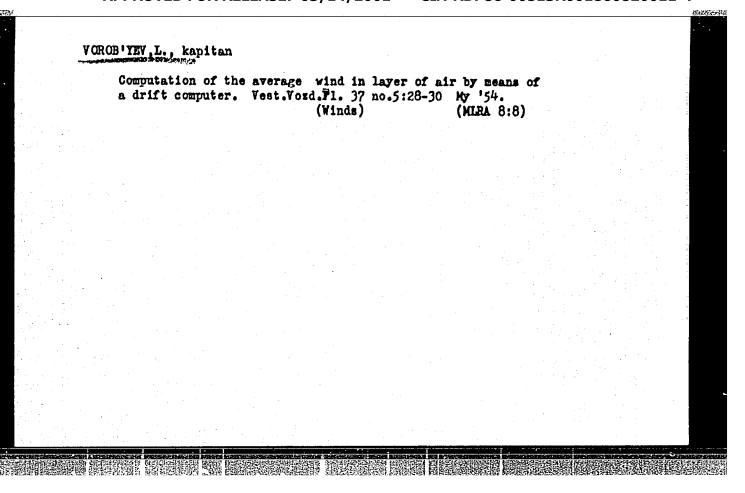
Abstract : The author discusses the technic of the calculation of errors of

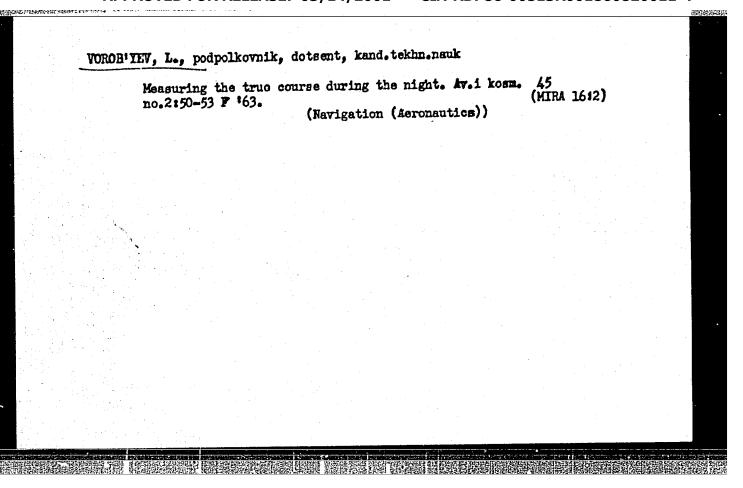
automatic navigational devices. He indicates methods of increasing

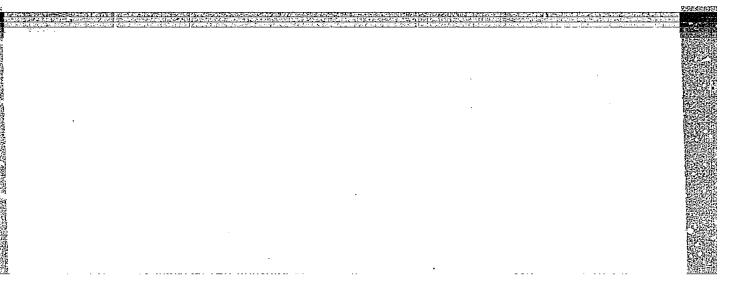
the exactitude of navigation. Examples, diagrams.

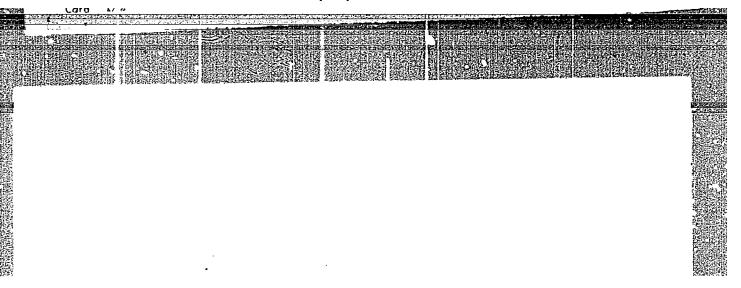
Institution : None

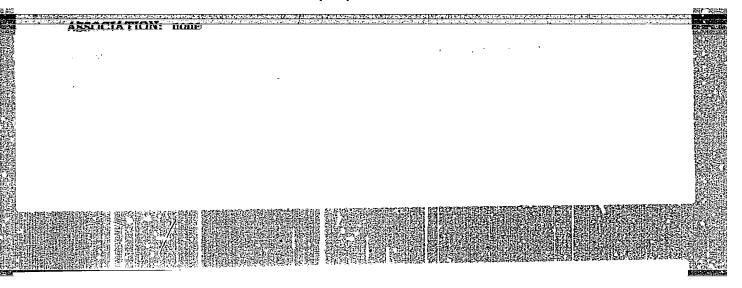
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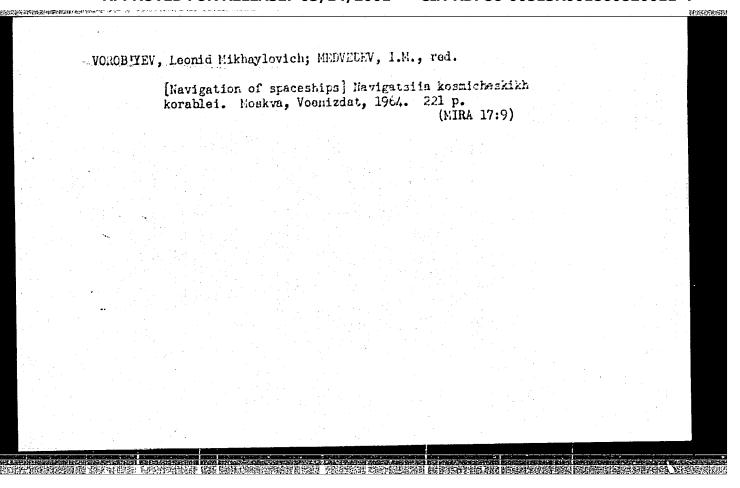


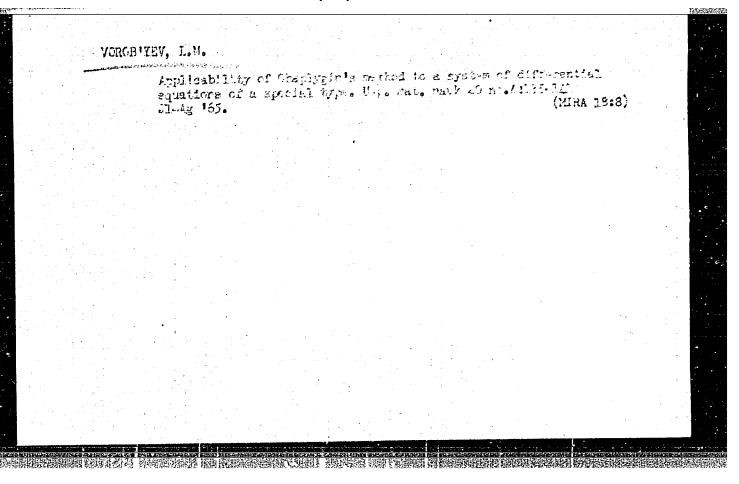
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Vo ROB	9(k) Figure 1 now majoration and 201/273 Magorodalloryre termsopretivisative, Somit states (Thermistores Callection of Articles) Roscow, Communication, 1959. 229 p. 13,000 ceptes printed.	Ma. (Mittle page): B. S. Scialire, Dector of Technical Sciences; Protectory M. (Indide book): V. A. Patrony Thech. Mai: O. I. Batrayery: Mitorial Banett. B. Schulur, Dector of Technical Sciences, Professor (Chief Ma); H. P. Waller, Candidate of Technical Sciences, B. S. Exterry, Maginery, T. B. F. Mingery, Pagineer, and V. I., Thrinales, B. S. Exterry, Magineer, Ye. R. Waller, Manuscon, B. S. Exterry, Magineer, Ye. R. Waller, Magineer, Marchines, M. J. Thrinales, Magineer, Magineer, M. M. Thrinales, Marchael for engineering and technical personnel of plants, Old, Mill and also instructors and remaints of verses.	COTEMAC: The book contains articles dealing with problems of macufacture of the minors and determined therefore parameters and elementarization. The enthere also discuss problems of industrial application of the ministers as control elements. The book is an effort of comparation by extendings as mader of variety of the post of MIX and engineers of one of the plants (sum is not types) of Mognetorarizate. By personalities are sestioned, Mathemates are not of the condition and the condition and the condition are sestioned.	Michigan, Q. E.; E. B. Paristry, and M. M. Plantich. UTS-1 Fungaratory Megaling Parison. Magniful parison. The mathew discuss the construction of a temperature expendition during the controlling temperature of bearings of various units of post plants with an buildry. Striking, etc., Educations that of present the present of the operation and striking who construction and a temperature of the operation and striking who construction and a temperature fact the operation and striking who construction and striking the construction of a temperature of the operator.	"Combined List (For eff Paradeters for Controlling Imperenture in Marianwicz Aulived (1947). The mather theorem the operators acquired is using Mer.; and mather theorem the remote control and material temperature of their diverse for remote control and material temperature rathroad care. In presents circuit to mad and characters where operation. There are 3 references, all Moriai (in-	Manufact, B. C. Belection of Circuit Hissants for Regulating Temperature in Seconds. Sith Structure 19 Basis of Ralay Street. The sector discusses such to the Rala of Ralay Street. Suppresent in subscript with thermaleur on the heats of the ralay of CTPs So also explicitly the suppression of the heats of the ralay of the ralay of the ralay. So also explicit the common of the ralay of the ralay of the ralay.	Sharin, K. A. Des of Thermistors in Rydrometric Derices. The enther thousess a derice for measuring everups rate of uniar files med in lemingrad votes emply systems and describes methods of extendating parameters of heats units of the derice. There are 6 references: A fortest and 2 Ragitah.	Salguar, I. I. Dee of Thermitten in Automobile Thermometers 200. The subper discusses therein for electrolities temperature of automobile-engine cooling liquidised in one Seaton conserties. There are 5 references, all Seriet (including 1 translation).		
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Experience in wood drying using commercial frequency current.

Prom. energ. 19 no. 2:21-24 F '64. (MIRA 17:5)





AUTHOR: Vorob'yev, L.M. (Moscow) SOV/40-22-3-7/21

TITLE: The Solution of the Fundamental Problem of Exterior Ballistics (Resheniye osnovnoy zadachi vneshney ballistiki)

PERIODICAL: Prikladnaya matematika i mekhanika, 1958, Vol 22, Nr 3, pp 350 - 358 (USSR)

ABSTRACT: The author proposes an approximation method for the analytic solution of certain non-linear ballistic problems. The method is applied to two examples: 1. Determination of the motion of a heavy body with variable mass which is thrown against the horizon under a certain angle; 2. Determination of the analytic solution of the fundamental problem of exterior ballistics of projectiles for the general law of air resistance.

The first of these problems represents a certain generalization of a problem given by Tsiolkovskiy. The mass of the considered body is assumed to change according to a law:

 $M = M_0 f(t)$

For the solution of the problem the field of gravity of the earth is assumed to be constant and the curvature of the

Card 1/2

The Solution of the Fundamental Problem of Exterior SOV/40-22-3-7/21 Ballistics

earth is neglected. The atmosphere is immovably connected with the earth. Applying the purely analytic approximation method given in the first part of the paper the author succeeds in finding a general approximation for the solution of the generalized problem of Tsiolkovskiy. It is applied to a concrete numerical example and the result is given in table form.

In the last part of the paper the author gives under the same simplifying assumptions (plane ground and homogeneous field of gravity) a solution of the general problem of exterior ballistics of projectiles for which no restricting assumption is made concerning the character of the law of resistance of the projectile. The obtained analytic solution is compared with a solution which was obtained in numerical way by usual methods. The difference of the two solutions is less than one per cent.

There are 2 figures, 2 tables, and 7 references, 5 of which are Soviet, 1 English, and 1 German.

SUBMITTED:

January 12, 1957

Card 2/2

YOROB'YEV, L.H., dotsent, kandidat tekhnicheskikh nauk.

Equation of a curved beam exis. Hauch.trudy MPI 29:149-154 155.

(Girders) (MLRA 10:1)

VOROBITEV, L.M., mayor. Using directional	gyros. Vest. Vozd. F1. 39 no.11:34-39	'56. (HIRA 10:3)	
	(Gymo compass)		
			* 1

AID P - 5221

Subject

: USSR/Aeronautics - gyrocompass

Card 1/1 .

Pub. 135 - 7/26

Author

Vorob'yev, L. M., Maj.

Title

: Use of gyrocompass

Periodical

: Vest. vozd. flota, 11, 34-39, N 1956

Abstract

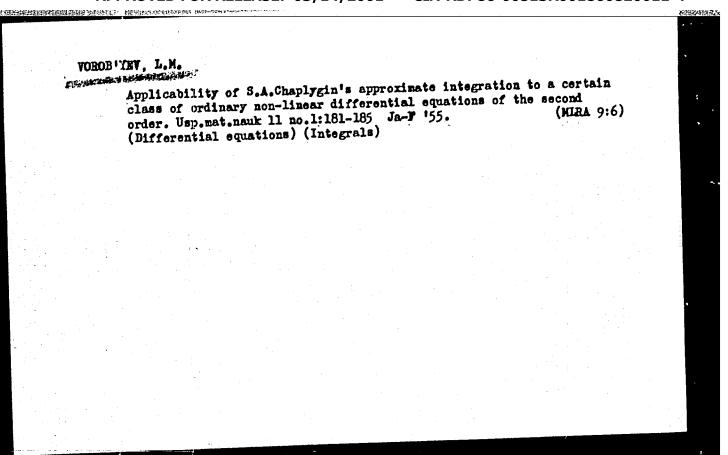
The use of the Soviet GPK-52 gyrocompass is described in detail. One diagram, 1 graph. The article is of

informative value.

Institution: None

Submitted

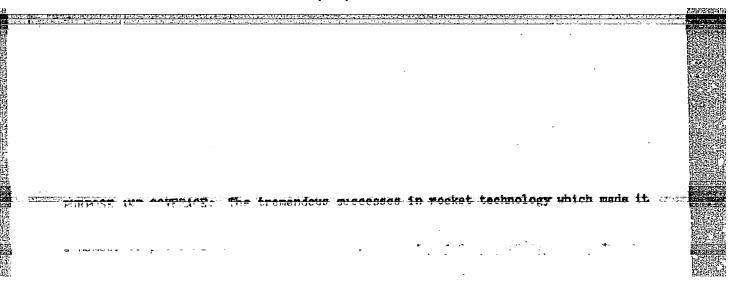
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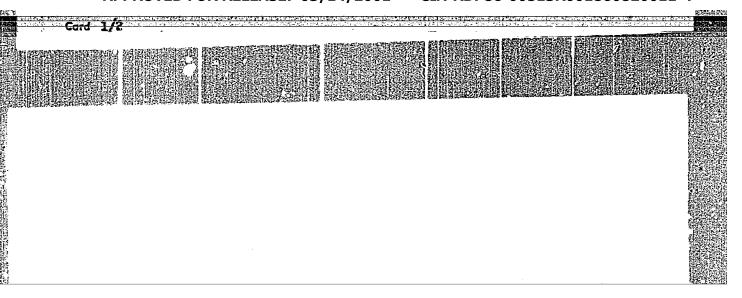


DENISOV, Viktor Grigor'yevich; ZELENKOV, S.V., inzh., retzenzent; VOROB'YEV, L.M., kand. tekhn. nauk, red.; ODINTSOV, V.A., kand. tekhn. nauk, red.; SAVCHENKO, V.F., kand. tekhn. nauk, red.; ODEROV, I.A., red.izd-va; KARPOV, I.I., tekhn. red.

[Aircraft navigation instruments] Navigatsionnoe oborudovanie letatel'nykh apparatov. Moskva, Oborongis, 1963. 38. p. (MIRA 16:5)

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44318-66 EWT(d) IJP(c)	SOURCE CODE: UR/OO2	20/66/167/002/0270/0273	292
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OTHORS: Yorob'yev, L. M.; Vorob'	yeva, T. K.	E	
RG: none TILE: Toward the solution of var	riational problems of the non	classical type	
omen. IN gags. Doklady, v. 167	, no. 2, 1966, 270-273		:
multiplier, operations research ABSTRACT: Solutions of variation The problem prototype is one of f a system and its equations u = (u	variational problem, Euler equal problems of the nonclassic inding coordinates from the substitution with the substitution of	cal type are discussed. set $x = (x^1,, x^N)$ of functional $J = J(x_0, x_1)$	
	$g^l(x, u) \mid \leq 1, l = 1, \dots, L,$ $h = (h^1, \dots, h^R), R \leq 1$ N) are sought from a class of	2N-1. f continuous functions, UDC: 519.3	-
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while the directions u^m (m = 1, ..., M) are in a class of piecewise-continuous functions. The transition from the nonclassical to the classical variational problem is made through the introduction of a set of "slack" vectors s such that the equality condition $\varphi = s(x, u, v) - g(x, u) = 0$

can be stated. This condition (combined with the terminal conditions) transforms the problem into one which can be approached through classical variational techniques, most notably the Lagrange multiplier technique. The nature of the function β is demonstrated for particular cases, and four computational examples are presented in illustration of the technique for finding the extremum. This paper was presented by Academician B. N. Petrov on 19 June 1965. Orig. art. has: 12 equations.

SUB CODE: 12/ SUBM DATE: 19Jun65/ ORIG REF: 006/ OTH REF: 002

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